

COMPANY IDENTITY: Packaging Service Co., Inc.
PRODUCT IDENTITY: CROWN INDUSTRIAL SERIES XYLOL-THINNER
SDS NUMBER: XYL001

DATE: 06/06/11
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SAFETY DATA SHEET

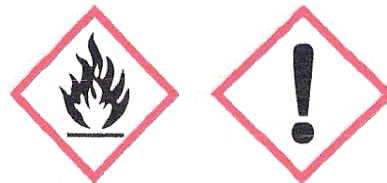
This Safety Data Sheet conforms to ANSI Z400.5, and to the format requirements and the International Chemical Safety Cards of the Global Harmonizing System.
THIS SDS COMPLIES WITH 29 CFR 1910.1200 (HAZARD COMMUNICATION STANDARD)
IMPORTANT: Read this SDS before handling & disposing of this product.
Pass this information on to employees, customers, & users of this product.

SECTION 1. IDENTIFICATION OF THE SUBSTANCE OR MIXTURE AND OF THE SUPPLIER

PRODUCT IDENTITY: CROWN INDUSTRIAL SERIES XYLOL (XYLENE) - THINNER
REVISION DATE: 06/06/2011 SUPERCEDES: 12/03/2007
COMPANY IDENTITY: Packaging Service Co., Inc.
COMPANY ADDRESS: 1904 Mykawa Road / P O Box 875
COMPANY CITY: Pearland, TX 77581
COMPANY PHONE: 1-281-485-1458
EMERGENCY PHONES: CHEMTREC: 1-800-424-9300 (USA)
CANUTEC: 1-613-996-6666 (CANADA)

SECTION 2. HAZARDS IDENTIFICATION

WARNING!



EXPOSURE PREVENTION: STRICT HYGIENE!

RISK STATEMENTS:

R36/37/38 Irritating to eyes, respiratory system and skin.
R20/65 Harmful by inhalation, may cause lung damage if swallowed.
R10 Flammable.
R21 Harmful in contact with skin.

SAFETY STATEMENTS:

S25 Avoid contact with eyes.
S33 Take precautionary measures against static discharges.
S62 If swallowed, do not induce vomiting; seek medical advice immediately and show this container or label.

SEE SECTIONS 8, 11 & 12 FOR TOXICOLOGICAL INFORMATION.

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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

MATERIAL	CAS#	EINECS#	WT %
Xylenes	1330-20-7	215-535-7	75-85
Ethylbenzene	100-41-4	202-849-4	15-25

SECTION 4. FIRST AID MEASURES

EYE CONTACT:

For eyes, flush with plenty of water for 15 minutes & get medical attention.

SKIN CONTACT:

In case of contact with skin immediately remove contaminated clothing.
Wash thoroughly with soap & water. Wash contaminated clothing before reuse.

INHALATION:

After high vapor exposure, remove to fresh air. If breathing is difficult, give oxygen. If breathing has stopped, trained personnel should immediately begin artificial respiration. If the heart has stopped, trained personnel should immediately begin cardiopulmonary resuscitation (CPR).

SWALLOWING:

Rinse mouth. Give a slurry of activated charcoal in water to drink.
Do NOT induce vomiting. GET MEDICAL ATTENTION IMMEDIATELY. Rest.
Do NOT give liquids to an unconscious or convulsing person.

SECTION 5. FIRE FIGHTING MEASURES

FIRE & EXPLOSION PREVENTIVE MEASURES

NO open flames, NO sparks, & NO smoking. Use a closed system, ventilation, explosion-proof electrical equipment, lighting.
Do NOT use compressed air for filling, discharging, or handling.

EXTINGUISHING MEDIA

Use dry powder, AFFF, foam, water spray, carbon dioxide.

SPECIAL FIRE FIGHTING PROCEDURES

Water spray may be ineffective on fire but can protect fire-fighters & cool closed containers. Use fog nozzles if water is used.
Do not enter confined fire-space without full bunker gear.
(Helmet with face shield, bunker coats, gloves & rubber boots).
Use NIOSH approved positive-pressure self-contained breathing apparatus.

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SECTION 5. FIRE FIGHTING MEASURES (CONTINUED)

UNUSUAL EXPLOSION AND FIRE PROCEDURES

FLAMMABLE!! VAPORS CAN CAUSE FLASH FIRE

Isolate from oxidizers, heat, sparks, electric equipment & open flame.
Closed containers may explode if exposed to extreme heat.
Applying to hot surfaces requires special precautions.
Empty container very hazardous! Continue all label precautions!

SECTION 6. ACCIDENTAL RELEASE MEASURES

PERSONAL PROTECTIVE MEASURES:

Keep unprotected personnel away. Ventilate spill area. Remove all ignition sources.
Filter respirator for organic vapors.

ENVIRONMENTAL PRECAUTIONS:

Do NOT let this chemical enter the environment.
Keep from entering storm sewers and ditches which lead to waterways.

CONTAINMENT AND CLEAN-UP MEASURES:

Stop spill at source. Dike and contain. Collect leaking liquid in sealable containers.
Absorb remaining liquid in sand or inert absorbent. Remove to safe place.

SECTION 7. HANDLING AND STORAGE

HANDLING

Isolate from oxidizers, heat, sparks, electric equipment & open flame.
Use only with adequate ventilation. Avoid breathing of vapor or spray mist.
Avoid prolonged or repeated contact with skin.
Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear goggles, face shield, gloves, apron & footwear impervious to material. Wash clothing before reuse.
Avoid free fall of liquid. Ground containers when transferring. Do not flame cut, saw, drill, braze, or weld. Empty container very hazardous! Continue all label precautions!
To minimize static discharge when transferring, ensure electrical continuity by bonding and grounding all equipment. Use an inlet line diameter of at least 3.5 inches (8.9 centimeters) with a maximum flow rate of 1 meter/second.

STORAGE

Keep in fireproof surroundings. Keep separated from strong oxidants, strong acids. Do not store above 49 C/120 F.
Keep container tightly closed & upright when not in use to prevent leakage.

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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

MATERIAL	CAS#	EINECS#	TWA (OSHA)	TLV (ACGIH)
Xylenes	1330-20-7	215-535-7	100 ppm	100 ppm A4
Ethylbenzene	100-41-4	202-849-4	100 ppm	100 ppm A3

MATERIAL	CAS#	EINECS#	CEILING	STEL(OSHA/ACGIH)	HAP
Xylenes	1330-20-7	215-535-7	None Known	150 ppm	Yes
Ethylbenzene	100-41-4	202-849-4	None Known	125 ppm	Yes

In addition, using manufacturers' data, based on EPA Method 311, the following EPA Hazardous Air Pollutants may be present in trace amounts (less than 0.1%): Benzene, Toluene, Cumene

RESPIRATORY EXPOSURE CONTROLS

A respiratory protection program that meets OSHA 29 CFR 1910.134 and ANSI Z86.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant a respirator's use.

VENTILATION

LOCAL EXHAUST: Necessary MECHANICAL (GENERAL): Acceptable
SPECIAL: None OTHER: None
Please refer to ACGIH document, "Industrial Ventilation, A Manual of Recommended Practices", most recent edition, for details.

PERSONAL PROTECTIONS:

Wear OSHA Standard goggles or face shield. Consult Safety Equipment Supplier. Wear goggles, face shield, gloves, apron & footwear impervious to material. Wash clothing before reuse.

WORK & HYGIENIC PRACTICES:

Provide readily accessible eye wash stations & safety showers.
Wash at end of each workshift & before eating, smoking or using the toilet.
Promptly remove clothing that becomes contaminated. Destroy contaminated leather articles. Launder or discard contaminated clothing.

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SECTION 9. PHYSICAL & CHEMICAL PROPERTIES

APPEARANCE:	Liquid, Water-White
ODOR:	Aromatic
ODOR THRESHOLD:	Not Available
pH (Neutrality):	Not Applicable
MELTING POINT/FREEZING POINT:	Not Available
BOILING RANGE (IBP,50%,Dry Point):	136 140 142 C / 278 284 288 F
FLASH POINT (TEST METHOD):	27 C / 81 F (TCC)
EVAPORATION RATE (n-BUTYL ACETATE=1):	0.843
FLAMMABILITY CLASSIFICATION:	Class I C
LOWER FLAMMABLE LIMIT IN AIR (% by vol):	1.1
UPPER FLAMMABLE LIMIT IN AIR (% by vol):	Not Available
VAPOR PRESSURE (mm of Hg)@20 C	6.4
VAPOR DENSITY (air=1):	3.7
GRAVITY @ 68/68 F / 20/20 C:	
SPECIFIC GRAVITY (Water=1):	0.870
POUNDS/GALLON:	7.247
WATER SOLUBILITY:	Negligible
PARTITION COEFFICIENT (n-Octane/Water):	Not Available
AUTO IGNITION TEMPERATURE:	510 C / 950 F
DECOMPOSITION TEMPERATURE:	Not Available
REFRACTIVE INDEX:	1.496
VOC'S (>0.44 Lbs/Sq In) :	100.0 Vol% / 870.0 g/L / 7.2 Lbs/Gal
TOTAL VOC'S (TVOC)*:	100.0 Vol% / 870.0 g/L / 7.2 Lbs/Gal
NONEXEMPT VOC'S (CVOC)*:	100.0 Vol% / 870.0 g/L / 7.2 Lbs/Gal
HAZARDOUS AIR POLLUTANTS (HAPS):	100.0 Wt% / 870.0 g/L / 7.2 Lbs/Gal
NONEXEMPT VOC PARTIAL PRESSURE (mm of Hg @ 20 C)	6.4

* Using California South Coast Air Quality Management District (SCAQMD) Rule 443.1.

SECTION 10. STABILITY & REACTIVITY

STABILITY

Stable under normal conditions.

CONDITIONS TO AVOID

Isolate from oxidizers, heat, sparks, electric equipment & open flame.

MATERIALS TO AVOID

Reacts violently with strong oxidants, strong acids, causing fire & explosion hazard. Attacks many plastics, coatings.

HAZARDOUS DECOMPOSITION PRODUCTS

Carbon Monoxide, Carbon Dioxide from burning.

HAZARDOUS POLYMERIZATION

Will not occur.

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SECTION 11. TOXICOLOGICAL INFORMATION

ACUTE HAZARDS

EYE & SKIN CONTACT:

Primary irritation to skin, defatting, dermatitis.
Absorption thru skin increases exposure.
Primary irritation to eyes, redness, tearing, blurred vision.
Liquid can cause eye irritation. Wash thoroughly after handling.

INHALATION:

Anesthetic. Irritates respiratory tract. Acute overexposure can cause serious nervous system depression. Vapor harmful. Acute overexposure can cause harm to kidneys, blood, nerves, liver, lungs. Use of alcoholic beverages enhances the harmful effect.

SWALLOWING:

Harmful or fatal if swallowed.
Swallowing can cause abdominal irritation, nausea, vomiting & diarrhea.
The symptoms of chemical pneumonitis may not show up for a few days.

SUBCHRONIC HAZARDS/CONDITIONS AGGRAVATED

CONDITIONS AGGRAVATED

Chronic overexposure can cause harm to kidneys, blood, nerves, liver, lungs. Persons with severe skin, liver or kidney problems should avoid use.

CHRONIC HAZARDS

CANCER, REPRODUCTIVE & OTHER CHRONIC HAZARDS:

Potential Cancer Hazard based on tests with laboratory animals using Ethylbenzene. Overexposure may create cancer risk. Leukemia been reported in humans from Benzene. This product contains less than 100 ppm of Benzene. Not considered hazardous in such low concentrations. Absorption thru skin may be harmful. Studies with laboratory animals indicate this product can cause damage to fetus. Depending on degree of exposure, periodic medical examination is indicated. Some persons may be more sensitive to the substance's effect on blood cells.

MAMMALIAN TOXICITY INFORMATION

MATERIAL	CAS#	EINECS#	LOWEST KNOWN LETHAL DOSE DATA
Xylene	1330-20-7	215-535-7	LOWEST KNOWN LD50 (ORAL) 4000.0 mg/kg(Rats)
Xylene	1330-20-7	215-535-7	LOWEST KNOWN LC50 (VAPORS) 5000 ppm (Mice)

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SECTION 12. ECOLOGICAL INFORMATION

AQUATIC ANIMAL INFORMATION:

The most sensitive known aquatic group to any component of this product is:
Fish are adversely affected by components of this product.
The substance is toxic to aquatic organisms.

MOBILITY IN SOIL

This material is a mobile liquid.

DEGRADABILITY

This product is nonbiodegradable.

ACCUMULATION

This product does not accumulate or biomagnify in the environment.

SECTION 13. DISPOSAL CONSIDERATIONS

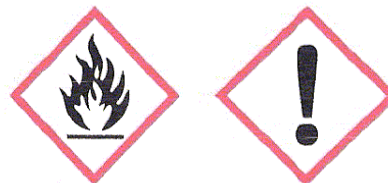
Processing, use or contamination may change the waste management options.
Recycle / dispose of observing national, regional, state, provincial and local
health, safety & pollution laws. If in doubt, contact appropriate agencies.

SECTION 14. TRANSPORT INFORMATION

IF > 125 LB / 56 KG OF THIS PRODUCT IN 1 CONTAINER, IT EXCEEDS THE "RQ" OF XYLENES.

DOT SHIPPING NAME: UN1993, RQ, Flammable Liquids, n.o.s.
(Contains: Xylene, Ethylbenzene), 3, PG-III
DRUM LABEL: (FLAMMABLE LIQUID)
IATA / ICAO: UN1993, Flammable Liquids, n.o.s.
(Contains: Xylene, Ethylbenzene), 3, PG-III
IMO / IMDG: UN1993, Flammable Liquids, n.o.s.
(Contains: Xylene, Ethylbenzene), 3, PG-III
EMERGENCY RESPONSE GUIDEBOOK NUMBER: 128

SECTION 15. REGULATORY INFORMATION



EPA REGULATION:

SARA SECTION 311/312 HAZARDS: Acute Health, Fire

All components of this product are on the TSCA list.

SARA Title III Section 313 Supplier Notification

This product contains the indicated <*> toxic chemicals subject to the reporting requirements of Section 313 of the Emergency Planning & Community Right-To-Know Act of 1986 & of 40 CFR 372. This information must be included in all MSDSs that are copied and distributed for this material.

SARA TITLE III INGREDIENTS	CAS#	EINECS#	WT%	(REG.SECTION)	RQ(LBS)
*Xylenes	1330-20-7	215-535-7	75-85	(311,312,313,RCRA)	100
*Ethylbenzene	100-41-4	202-849-4	15-25	(311,312,313,RCRA)	1000

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SECTION 15. REGULATORY INFORMATION (CONTINUED)

> 125 LB / 56 KG OF THIS PRODUCT IN 1 CONTAINER EXCEEDS THE "RQ" OF XYLENES. Any release equal to or exceeding the RQ must be reported to the National Response Center (800-424-8802) and appropriate state and local regulatory agencies as described in 40 CFR 302.6 and 40 CFR 355.40 respectively. Failure to report may result in substantial civil and criminal penalties. State & local regulations may be more restrictive than federal regulations.

STATE REGULATIONS:

CALIFORNIA PROPOSITION 65: This product contains the following chemical known to the State of California to cause cancer: Ethylbenzene

INTERNATIONAL REGULATIONS

The components of this product are listed on the chemical inventories of the following countries:
Australia (AICS), Canada (DSL, NDSL), China (IECSC), Europe (EINECS, ELINCS), Japan (METI/CSCL, MHLW/ISHL), South Korea (KECI), New Zealand (NZIoC), Philippines (PICCS), Switzerland (SWISS), Taiwan (NECSI), USA (TSCA).

CANADA: WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS)

B2: Flammable Liquid.

D2A: Contains a substance known to cause serious chronic toxicity or death.
Ethylbenzene

D2B: Irritating to eyes, respiratory system, and skin.

SECTION 16. OTHER INFORMATION

HAZARD RATINGS:

HEALTH (NFPA): 2, HEALTH (HMIS): 2, FLAMMABILITY: 3, REACTIVITY: 0
(Personal Protection Rating to be supplied by user based on use conditions.)
This information is intended solely for the use of individuals trained in the NFPA & HMIS hazard rating systems.

EMPLOYEE TRAINING

See Section 2 for Risk & Safety Statements. Employees should be made aware of all hazards of this material (as stated in this SDS) before handling it.

NOTICE

The supplier disclaims all expressed or implied warranties of merchantability or fitness for a specific use, with respect to the product or the information provided herein, except for conformation to contracted specifications. All information appearing herein is based upon data obtained from manufacturers and/or recognized technical sources. While the information is believed to be accurate, we make no representations as to its accuracy or sufficiency. Conditions of use are beyond our control, and therefore users are responsible for verifying the data under their own operating conditions to determine whether the product is suitable for their particular purposes and they assume all risks of their handling, and disposal of the product. Users also assume all risks in regards to the publication or use of, or reliance upon information contained herein. This information relates only to the product designated herein, and does not relate to its use in combination with any other material or process.

Unless updated, the Safety Data Sheet is valid until 06/06/2014.